 Lee Pharma Limited	LEE PHARMA LIMITED		
	Reg Office: SY. No. : 257 & 258/1, Door No : 11-6/56-C, Opp : IDPL Factory, Moosapet, Balanagar (Post), Hyderabad – 500 037, India		
	TITLE: Policy on Air Pollution		
	Policy No: LPHRGNP-28-00	Effective Date : 01-04-2025 Review Date: 31-03-2027	Page 1 of 2

1. Introduction

Lee Pharma is committed to minimizing air emissions from the manufacturing of Active Pharmaceutical Ingredients (APIs), pellets, granules, and finished formulations. We recognize our responsibility to protect air quality for employees, communities, and the environment.

2. Scope: This policy applies to all Lee Pharma facilities, operations, and contractors.

3. Sources of Air Emissions:

3.1 API Manufacturing

- Emissions from chemical reactions, solvent evaporation, and drying processes.
- Volatile Organic Compounds (VOCs), acid gases, and particulate matter.

3.2 Pellets and Granules

- Dust emissions during granulation, drying, and coating.
- Emissions from fluid bed dryers and pneumatic conveying systems.

3.3 Finished Formulations




- Minor emissions from blending, tablet compression, and packaging.
- HVAC systems and cleanroom exhausts.

3.4 Utilities

- Boiler stack emissions (SO_x, NO_x, PM)
- DG sets and HVAC systems

3.5 Our Commitments:

- **Compliance:** Meet or exceed all applicable air quality regulations and emission standards.
- **Emission Control:** Implement best available technologies such as scrubbers, condensers, dust collectors, and solvent recovery systems to control process and fugitive emissions.

Prepared By	Authorized By	Approved By
 Human Resources	 Human Resources	 Corporate -HR



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- **VOC & Dust Management:** Reduce volatile organic compounds (VOCs) and particulate matter through process optimization, closed systems, and regular Leak Detection and Repair (LDAR).
- **Monitoring:** Conduct regular stack and ambient air quality monitoring, maintain accurate records, and ensure timely reporting.
- **Odor & Indoor Air Quality:** Control odor emissions and maintain safe indoor air conditions for workers.
- **Continuous Improvement:** Set targets for emission reduction, review performance periodically, and adopt cleaner technologies.
- **Stakeholder Engagement:** Communicate transparently with regulators and local communities on air quality initiatives.

4. Governance: The Corporate EHS & Sustainability team will oversee implementation, while site heads are accountable for compliance and performance.

5. Review: This policy will be reviewed as mentioned in the review date above or if required by regulatory or operational changes.

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